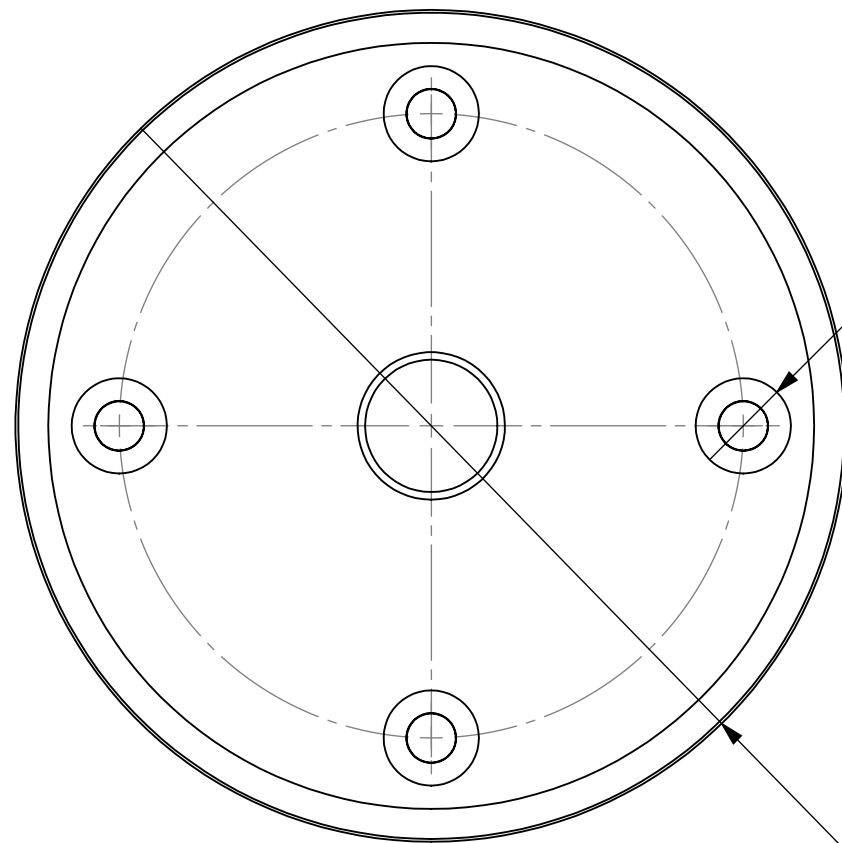
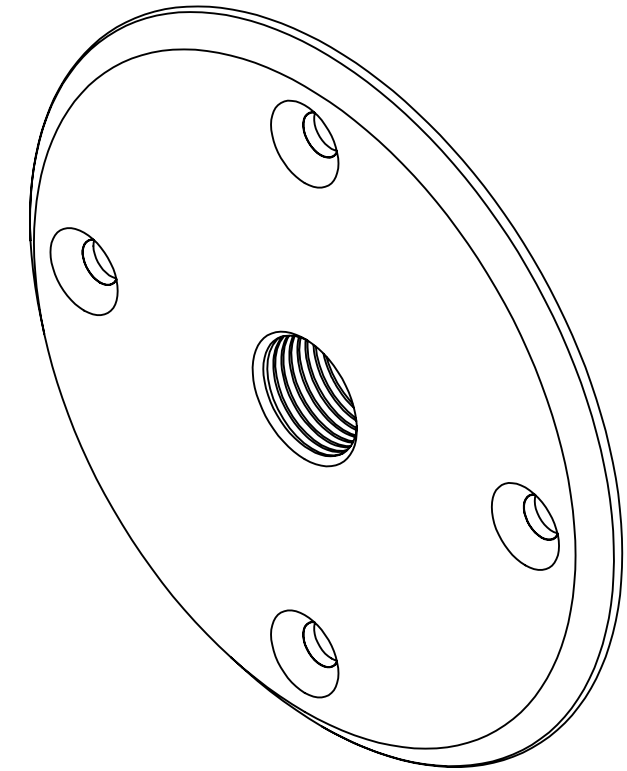
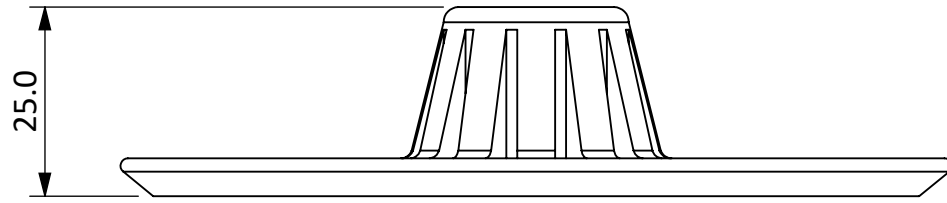


IF IN DOUBT ASK

ISSUE	DATE	DRAWN	ECR No	CHECKED	APPROVED
1	10/10/2019	JB			



TO SUIT M6 CSK (4 POS)

Ø 110.0

DIMENSIONS IN MILLIMETRES			
FABRICATION UNLESS OTHERWISE STATED	MACHINING UNLESS OTHERWISE STATED		
UP TO 300mm +/-0.2mm	0, mm	+/- 0.5 mm	BREAK EDGE
300mm-500mm +/-0.5mm	0,0 mm	+/- 0.2 mm	0.05 - 0.15mm
500mm - 1m +/-1.0mm	0,00mm	+/- 0.1mm	FILLET RADS
1m - 5m +/-2.0mm	0,000mm	+/- 0.01mm	0.1 - 0.3mm
ANGULAR ±1°	ANGULAR	±0,5°	

SURFACE TEXTURE VALUES IN MICROMETRES (µm) TO BS1134-PT2.
ALL MACHINED SURFACES TO BE ✓ ALL SCREW THREADS TO BS3643 PT.2.

TITLE: HEAVY DUTY TOP HAT	DRAWING No. CH10145-201
PROJECT: LIBRARY PARTS	SAP No. IT2041
MATERIAL: 1060 AL.ALLOY	EST. WEIGHT: (Kg) 0.11

FINISH:	COLOUR:	TEXTURE:
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THIRD ANGLE PROJECTION TO BS 8888	SCALE: 1:1	SHT 1 OF 1 SHTS	SHEET: A3
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