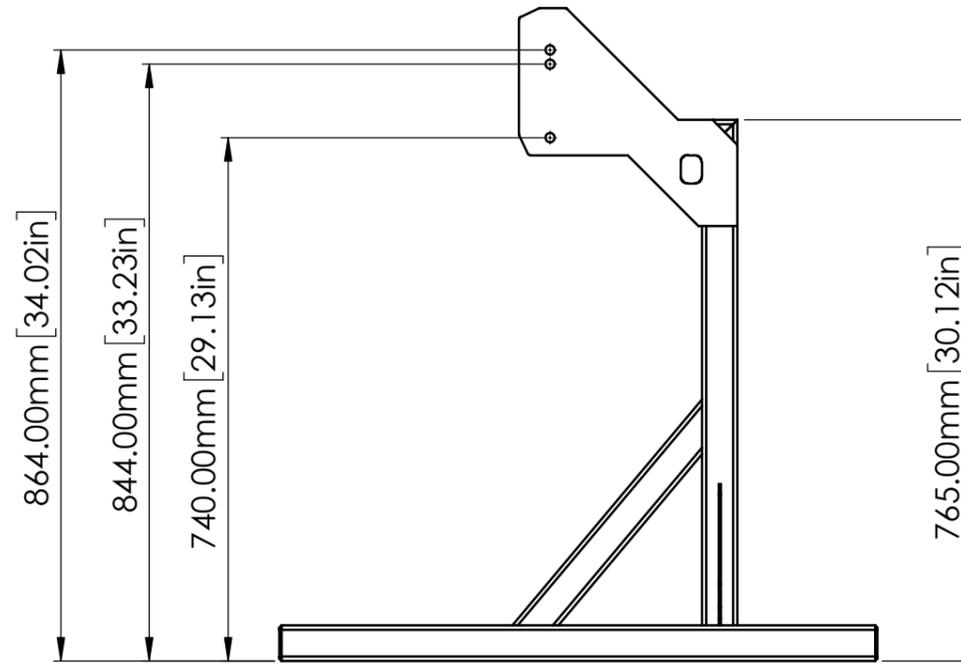
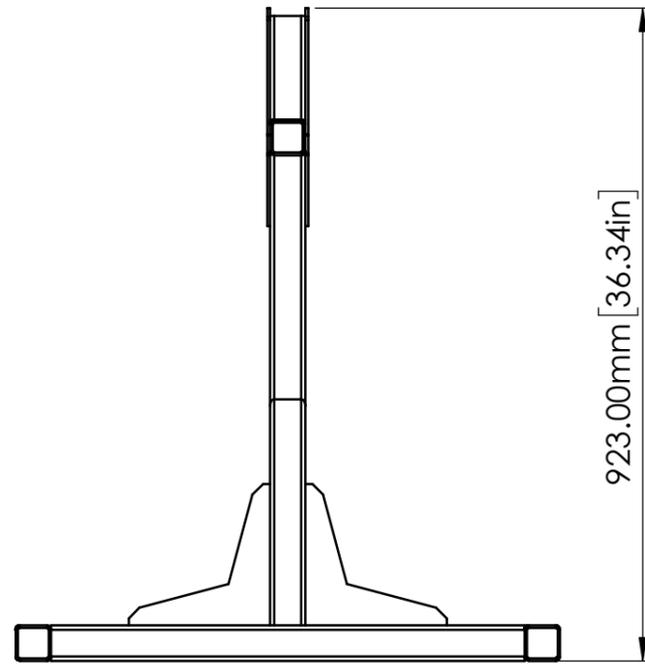
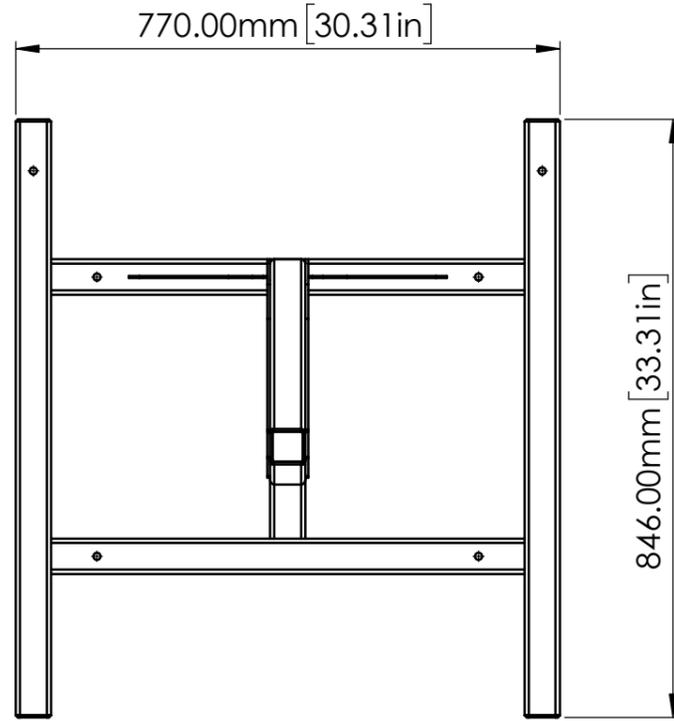


IF IN DOUBT ASK

REV	ECN No	CHANGE DESCRIPTION	DRAWN BY	CHECKED BY	APPROVED BY	APPROVED ON
2	C30096	Drawing Updates	MW	MW	MW	28/08/2025
3	C30109	Assembly Up issue	MW	MKJ	TB	19/02/2026



TITLE: Full Assembly PROJECT: Air Array Ground Stack Bracket MATERIAL: 304 Stainless Steel FINISH: POWDER COAT MATTE		DRAWING No.: BR10119-001 EST. WEIGHT (kg): 24.87 COLOUR: RAL9005 (BLACK) TEXTURE/FINISH: SMOOTH		SCALE: 1:10 SHT 1 OF 1 SHTS SHEET: A3		THIRD ANGLE PROJECTION TO BS 8888 		UNITS LINEAR - mm ANGULAR - degrees WEIGHT - kg TEMP - C°		 VOIDACOUSTICS.COM <small>REPRODUCTION OF ANY PART OF THIS DOCUMENT IS FORBIDDEN WITHOUT PRIOR PERMISSION FROM VOIDACOUSTICS RESEARCH LTD. DESIGN COPYRIGHT RESERVED - CONFIDENTIAL AND PROPRIETARY INFORMATION OF VOIDACOUSTICS RESEARCH LTD. Registered in England & Wales No. 07533536</small>
FABRICATION UP TO 300mm ±0.2 300mm-500mm ±0.5 500mm - 1m ±1.0 1m - 5m ±2.0 ANGULAR ±1		MACHINING BREAK EDGE 0mm ±0.5 0.0mm ±0.2 0.00mm ±0.1 0.000mm ±0.01 ANGULAR ±0.5 FILLET RADS 0.05 - 0.15 0.1 - 0.3		SURFACE TEXTURE VALUES IN MICROMETRES (µm) TO BS1134 PT2. ALL MACHINED SURFACES TO BE ✓ ALL SCREW THREADS TO BS3643 PT2.						